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(54) Title: HIGH TEMPERATURE ALLOYS

(57) **Abstract:** An improved nickel-chromium-iron alloy is provided, which comprises up to about 5 % of hafnium-containing particles. In one embodiment, an improved creep resistant castable oxide dispersion strengthened nickel-chromium-iron alloy comprises up to about 5 % of hafnium, with at least part of the hafnium being present as finely dispersed oxidised particles. Further embodiments of the improved alloy can comprise additionally up to about 15 % by weight aluminium. The alloy is particularly useful in the production of creep resistant tubes and castings, for example, for the petrochemical market.

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